

## List 593

OSG COBALT HSS TPET, 2° Taper per Side

SPEED FEED 1512	HSS-Co	BR	3 FLUTE	25°			WELDON FLAT	REG	LONG	EXTRA LONG	PACKED 1 PIECE
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Cutting Diameter Tolerance	
1/16" ≤ D ≤ 5/8"	+0 / -10'



EDP Number		Diameter		Length of Cut	Overall Length	Shank Diameter
		D (Fractional Size)	Lc (Inch)	L (Inch)	d (Inch)	
5930100	●	1/16	0.500	1.750	0.188	
5930200	●	1/16	1.000	2.250	0.188	
5931100	●	5/64	0.500	1.750	0.188	
5931200	●	5/64	1.000	2.250	0.188	
5931300	●	5/64	1.500	2.688	0.188	
5932100	●	3/32	0.750	2.000	0.188	
5932300	●	3/32	1.250	2.500	0.188	
5934200	●	1/8	0.750	2.000	0.188	
5934300	●	1/8	1.000	2.875	0.375	
5935100	●	3/16	0.750	2.625	0.375	
5935200	●	3/16	1.250	3.125	0.375	
5936100	●	1/4	0.750	2.500	0.375	
5936300	●	1/4	1.250	3.000	0.375	
5936400	●	1/4	2.250	4.375	0.500	
5936500	●	1/4	3.250	5.250	0.500	
5937100	●	3/8	1.250	3.250	0.500	
5937200	●	3/8	2.250	4.250	0.500	
5937300	●	3/8	3.250	5.375	0.625	
5938100	●	1/2	1.250	3.250	0.500	
5938200	●	1/2	2.250	4.375	0.625	
5938300	●	1/2	3.250	5.375	0.625	
5939100	●	5/8	4.250	6.500	0.750	

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked  
 Note: Other coatings available upon request.

STE

P					M			K	N		S		H			
Steel					Stainless Steel			Cast Iron	Non-Ferrous		HRSA		Hardened Steel			
Carbon Steel			Alloy Steel	Die Steel	300	400	17-4 PH		Aluminum		Nickel Alloy	Titanium				
Low	Medium	High							6061	Casting			Inconel	6Al4V (30 HRC)	~35 HRC	35-45 HRC
1010	1035	1045	1065	4140	4340											
○	○	○	○	⊗	⊗	○	○	○	○	○	○	○	○	○	○	○

○ Good ⊗ Best

